



DESIGN <i>DR</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DR</i>	APPROVED <i>KE</i>	DRAWING NO. DEO 9087	REV. A SHEET 1 OF 1
DATE 97.10.15		TITLE 205 SKIDTUBE STEP CHANGE	SCALE NTS
A	97.10.15	NEW ISSUE	

DART ENGINEERING ORDER

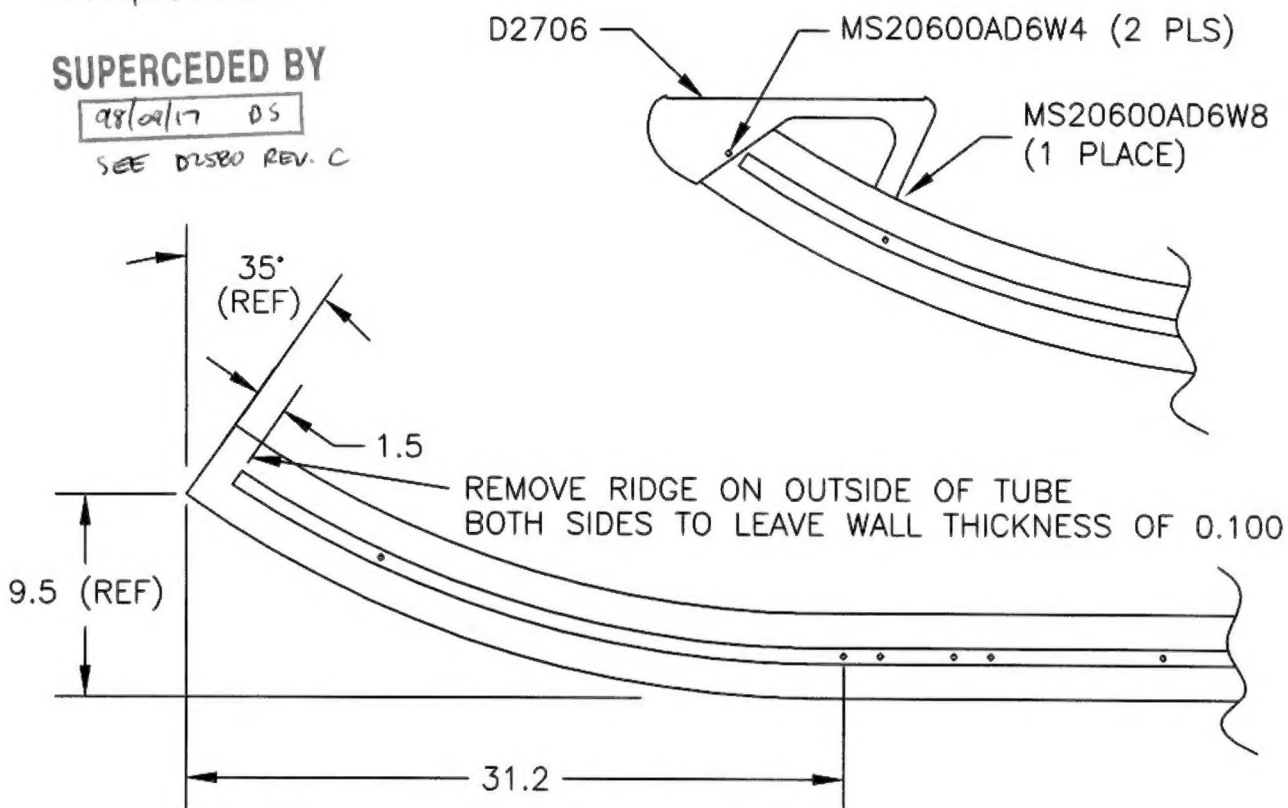
TO AMEND DART DRAWINGS D2580 REV B

RELEASED
97/10/23 DS

SUPERCEDED BY

98/02/17 DS

SEE D2580 REV. C



1. CUT TUBE TO DIMENSIONS SHOWN AND DE-BURR
2. REMOVE RIDGE ON OUTSIDE OF TUBE
3. LOCATE D2706 STEP
4. TRANSFER DRILL $\phi 0.191$ TO SKIDTUBE (3 PLACES) AND REMOVE SWarf
5. INSTALL MS20600AD6W4 (OR CR9163-6-4) RIVETS ON SIDES (2 PLACES)
6. INSTALL MS20600AD6W8 (OR CR9163-6-8) RIVETS ON TOP (1 PLACE)
7. SEAL EDGE OF D2706 STEP WITH SIKAFLEX-241 (OR EQUIVALENT) SEALANT PER MANUFACTURER'S SPECIFICATION